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## Description

The present invention relates to a hepatitis A,B-combined adjuvanted vaccine and, particularly, to a hepatitis A,B-combined adjuvanted vaccine comprising an inactivated hepatitis A virus (hereunder referred to as "HAV") antigen and a purified hepatitis B surface antigen (hereunder referred to as "HBs antigen") or an inactivated purified HBs antigen, which are adsorbed on aluminium gel, the inactivated HAV antigen being obtained by proliferating HAV, which has been isolated from the stool of a patient suffering from hepatitis A and which has been adapted to grow in Green monkey kidney cells, on a large scale according to cell culture technique, and then isolating and purifying it from the infected cells; the purified HBs antigen being produced by a recombinant microorganism (yeast), to which producibility of HBs antigen is imparted in accordance with a genetic recombination technique, or the inactivated purified HBs antigen being derived from the plasma of hepatitis B virus carriers (hereunder referred to as "carrier").

Hepatitis A is a disease which sporadically breaks out through oral infection with HAV. However, recent reports on its large-scale epidemic have become rare in advanced countries, because in those countries the hygienic environment has been improved as a whole. Nevertheless, there is a report stating that 1 to 1.5% of patients suffering from acute hepatitis A become fulminant and, therefore, hepatitis A is believed to be a disease worth notice, epidemiologically and clinically.

Recently, the number of people having anti-HAV antibodies has been reduced year by year as the number of the reports on the epidemic has been reduced. As a result, most of the people younger than 35 years are anti-HAV antibody negative in the advanced countries. However, cases have become conspicuous where such antibody-negative young people travel to regions highly infected with indigenous hepatitis A and get infected. Taking into consideration the recent tendency that many enterprises branch out into the developing countries and that chances of traveling abroad have been increased, a preventive vaccine has been required to be immediately developed. However, no such vaccines have yet been put into practical use.

On the other hand, hepatitis B is a disease caused by an infection with the hepatitis B virus (hereunder referred to as "HBV") through blood or body fluid. Its prognosis is not good and this disease frequently shifts to chronic hepatitis, cirrhosis and even hepatocellular carcinoma. Until now, an effective means for treating hepatitis of this type has not yet been developed. Under such circumstances, a hepatitis B vaccine derived from plasma of the carriers has first been developed as a preventive means. Moreover, to overcome the difficulty in securing starting material, which is caused by the lack of the carrier plasma, there has recently been developed a technique comprising inserting a structural gene of HBs antigen, into yeast or animal cells as host cells in accordance with a genetic recombination technique to cause the expression, producing a large amount of only HBs antigen as a source material for vaccines for preventing the hepatitis, and purifying it to obtain highly purified antigen (EP-A-0 156 242). Furthermore, WO-A-8 601 826 discloses the use of attenuated hepatitis A virus for preparing a vaccine against hepatitis A.

It is believed that the number of hepatitis B carriers is about two hundred million in the world and that in the HAV indigenous regions such as Southeast Asia and Africa, the number of carriers almost reaches 10 to 15% of their population. This clearly shows a highly latent possibility of HBV infection in the HAV indigenous regions. Therefore, in such regions, a preventive means for the infection with not only hepatitis A but also hepatitis B has been eagerly requested to be developed.

Recently, there have been actively conducted many attempts for developing vaccines capable of preventing a plurality of objective diseases through only one inoculation, i.e., polyvalent vaccines (combined vaccines) for the purposes of decreasing the number of inoculations, hence decreasing accidents possibly happening during its inoculation and reducing the costs in preparing vaccines, when the vaccines are produced as a means for preventing various infectious diseases. However, such mixing sometimes reduces the immunogenicities of the vaccines (interference action). Now, this becomes a major obstacle in developing a polyvalent vaccine.

Accordingly, the object of the present invention is to provide a hepatitis A,B-combined adjuvanted vaccine which resolves the problems which are encountered when the infection with both hepatitis A and B is to be prevented, and which is safe and economic.

The above object can be effectively achieved by a hepatitis A,B-combined adjuvanted vaccine comprising an inactivated hepatitis A virus antigen, an HBs antigen and an adjuvant.

As a HAV usable in the present vaccine, HAV obtained by tissue culture is employed. More specifically, a large amount of HAV can be obtained in tissue cultures using an HAV high-productibility cell line, i.e., GL-37 cells, which is established by cloning African Green monkey kidney cells in accordance with a colony culture technique, and also utilizing the HAV KRM 003 strain which was isolated from the stool of HAV infected-patients and for which the GL-37 cell is highly susceptible. HAV thus obtained is purified by a

proper combination of various methods for isolating and purifying biologically active substances, such as fractionation with polyethylene glycol, ultracentrifugation, treatment with organic solvents, enzyme treatment and gel filtration, to produce a purified antigen, which is then inactivated with formalin and used in preparing the combined vaccine of the present invention.

5 On the other hand, the HBs antigen usable in the present invention includes those produced by a recombinant which is transformed in accordance with a genetic recombination technique to get an HBs antigen-productibility, or inactivated and purified HBs antigens derived from plasma of HBV carriers. The former antigen is produced as follows. First, the shuttle vector pAM82 is prepared, which contains the replication origin (ori) of the 2 $\mu$  plasmid, the pBR322 plasmid and as chromosomal yeast DNA the leu gene  
10 of yeast, the ampicillin-resistance gene of *Escherichia coli*, and the repressible acid phosphatase promoter region of yeast. Second, the HBs gene of HBV DNA, which is isolated from HBs antigen-positive and HBe antigen-negative plasma of blood donors and then cloned, is combined with the repressible acid phosphatase promoter region of this vector in order to produce the shuttle vector pAM203. Third, this vector pAM203 is inserted into a yeast cell to obtain a transformed yeast cell. Then, the cell is cultured to cause  
15 the cell to produce the antigen. The HBs antigen produced in the yeast cell is purified according to any combination of the following methods, such as cell disruption, extraction from the debris, salting out, gel filtration, ion-exchange chromatography, sucrose and cesium chloride centrifugation or the like. More details are described in the publication of the unexamined Japanese Patent Applications (hereunder referred to as "J.P. KOKAI") Nos. 59-31799 and 60-193925.

20 The plasma-derived HBs antigen is prepared as a highly purified antigen from HBs antigen-positive carrier plasma by density-gradient centrifugation using sucrose and cesium chloride, or by any combination of various ion-exchange chromatography techniques. The preparation is specifically described in Japanese Patent Publication for Opposition Purpose (hereunder referred to as "J.P. KOKOKU") No. 61-045610 filed by the inventors of this invention.

25 The adjuvant which can be used in the present invention is not critical. It must only be capable of enhancing the immune activity to a desired extent and may not cause any side effects. Aluminium gel can be suitably used in the present invention as adjuvant, in particular aluminium hydroxide gel and aluminium phosphate gel.

One preferred embodiment of the combined vaccine of this invention is obtained by adsorbing the  
30 inactivated HAV antigen and HBs antigen prepared according to the foregoing methods to aluminium gel.

The concentration of the aluminium gel ranges from 100 to 1,000  $\mu$ g/ml and is preferably 400  $\mu$ g/ml. The final concentrations of inactivated HAV antigen and HBs antigen are not less than 50 ng/ml and not less than 2.5  $\mu$ g/ml, respectively, and the mixing ratio is 1:20 to 1:200. The mixing may be performed in any manner, but preferred are the following 5 methods:

- 35 1) The HAV antigen and the HBs antigen are mixed at a desired concentration and the mixed solution is brought into contact with an adjuvant to adsorb the antigens thereon.
- 2) The HAV antigen is first brought into contact with an adjuvant to adsorb the HAV antigen thereon and then the HBs antigen is brought into contact with the adjuvant carrying the HAV antigen to adsorb the HBs antigen thereon.
- 40 3) The HBs antigen is first brought into contact with an adjuvant to adsorb the HBs antigen thereon and then the HAV antigen is brought into contact with the adjuvant carrying the HBs antigen to adsorb the HAV antigen thereon.
- 4) The HAV antigen and the HBs antigen are separately adsorbed on different adjuvants and then these adjuvants are mixed with each other.
- 45 5) An aluminium gel adjuvant is prepared in a solution containing the HAV antigen and then the HBs antigen is brought into contact with the adjuvant to adsorb the HBs antigen thereon.

The combined vaccine thus prepared is a useful pharmaceutical preparation which prevents both the infection with hepatitis A and B without any reduction in antigenic potency and any deterioration of its properties.

50 Moreover, this preparation never causes interference between the virus antigens due to their mixing, which interference is frequently observed, in particular in case of combined vaccines for animals (such as vaccines for Newcastle disease, infectious bronchitis disease, and for akabane disease, ibaraki disease). Thus the preparation has no immune response-inhibitory effect. Moreover, the combined vaccine preparation provides a higher hepatitis A immunogenicity-enhancing effect than that observed when the HAV  
55 antigen is used alone.

In addition, according to the present invention, the amount of HAV antigen per unit dose can be reduced to a level lower than that required for vaccines in which no adjuvant is added by utilizing an aluminium gel as an adjuvant. Moreover, the price of the preparation can be lowered to a level less than those comprising

individual antigens, because the preparation of the present invention is polyvalent.

#### Efficacy and Safety of Combined Vaccine

5 Dr MORITSUGU et al. in National Institute of Health reported on the efficacy of a liquid type hepatitis A vaccine for marmosets, in the 33th Meeting of the Society of Japanese Virologists (1986) and in Report on Research and Development on Hepatitis A Vaccine (1985). These reports state that when the acquired antibody titer of the marmoset which is inoculated with an inactivated vaccine is not less than 1,000 mIU, the infection with a virulent virus strain of  $10^3$  MID<sub>50</sub> can be inhibited irrespective of whether the virus enters  
10 the body of living organism through the vein or the mouth.

The inventors of this invention compared the antibody titers induced by immunization of the inactivated and purified antigens prepared by the inventors, with that of the inactivated HAV antigen (Reference) obtained from Dr. Moritsugu according to parallel line assay using a mouse. As a result, both linearity and parallelism with respect to Reference are confirmed and the relative potency is almost equal to that of  
15 Reference. Moreover, as will be described in the following Examples, it is demonstrated, by experiments using guinea pigs and mice, that when an aluminium gel was used as an adjuvant, the antibody-productibility equal to 1,000 mIU/ml or more can be induced by immunizing these animals with the HAV antigen in an amount not less than 50 ng/dose. Regarding the safety of the purified HAV antigen, a test for freedom from abnormal toxicity was conducted according to "Minimum Requirement of Biological Products" edited by the  
20 Ministry of Health and Welfare of Japan and an acute toxicity test was conducted according to the "Japan GLP Guide Line". No abnormality was observed on these animals at all.

On the other hand, the efficacy and safety of yeast-derived HBs antigens obtained according to a genetic recombination technique and those of the carrier's plasma-derived HBs antigens were already reported by the inventors of this invention in "KISO TO RINSHO (Clinical Report)," 1987, 21, p. 259. In this  
25 report, a yeast-derived hepatitis B vaccine containing 20 µg of HBs antigen and 400 µg of aluminium gel per 1 ml of the vaccine was subcutaneously injected into about 2200 persons three times in an amount of 0.5 ml (corresponding to 10 µg of HBs antigen) per injection for an adult and 0.25 ml (corresponding to 5 µg of HBs antigen) per injection for an infant, and it was found that the seroconversion rate was 94.5 % for adults and 98.3% for infants. There were observed some side-effects such as local pain and itching in  
30 11.6% of the whole subjects and malaise in 5.1% of the total subjects. However, these results are the same as those observed on the plasma-derived hepatitis B vaccine which have been put on the market and whose efficacy and safety have been confirmed. Moreover, a test for freedom from abnormal toxicity was conducted on the combined vaccine according to "Minimum Requirement of Biological Products" and no abnormality was observed.

35 As seen from the above, it is concluded that the present combined vaccine can be sufficiently put into practical use in the light of its efficacy and safety.

The present invention will be explained in more detail with reference to the following Examples and Reference Examples, and the effects practically attained by the invention will also be discussed.

#### 40 Reference Example 1: Cultivation and Purification of HAV

GL-37 cells which had been derived from African Green monkey kidney cells and which had been established by and distributed from Dr. MORITSUGU in Japan National Institute of Health, were repeatedly passaged in a roller bottle (cultivation area = approx. 700 cm<sup>2</sup>). At 19 to 23 serial passages, these cells  
45 were inoculated with the HAV KRM003 strain derived from human stool, which strain had also been established by Dr. MORITSUGU so that the virus infectious dose per cell (M.O.I.) was equal to 0.1 to 1.0 and then the cells were cultivated in Eagle's minimum essential medium (E-MEM) containing 2% fetal bovine serum (hereunder referred to as "FBS") for 2 to 3 weeks. After the completion of the cultivation, the cells were washed with phosphate buffered physiological saline (hereunder referred to as "PBS"), followed  
50 by adding 10 to 15 ml per roller bottle of a lytic buffer which contained 10 mM of tris-HCl buffer of pH 7.4 (containing 1% NP 40 (available from NAKARAI CHEMICAL CO., LTD.), 0.4% sodium deoxycholate and 50 mM of EDTA); and then cultivating the cells at 37 °C for one hour in a cell roller. After harvesting them, the cell debris was removed by centrifugation at 8,000 to 10,000 rpm for 30 minutes. A five times concentrated polyethylene glycol 6,000 (available from WAKO JUNYAKU CO., LTD) solution containing sodium chloride  
55 was added to the resultant supernatant in an amount of one volume per 4 volumes of the latter, and then the solution was stirred at 4 °C for 2 to 3 hours and was allowed to stand over night. Then, the solution was centrifuged at 8,000 to 10,000 rpm for 30 minutes and the resultant pellets were suspended in a lytic buffer. The suspension was further centrifuged at 20,000 rpm over night to pelletize the virus. The resultant virus

pellets were resuspended in PBS and an equivalent volume of chloroform was added to the suspension to extract the virus at room temperature for 30 minutes. After collecting the aqueous phase (the virus phase), the residual chloroform was removed under vacuum and then the phase was treated with an enzyme. In the enzyme treatment, DNase I (available from TAKARA SHUZO CO., LTD.) and RNase A (available from Sigma Co., Ltd.), whose final concentrations were 20 to 40  $\mu$ g/ml respectively, and 50  $\mu$ g/ml of Proteinase K (available from Merck Co., Ltd.) were added to the aqueous phase for decomposing the protein components and nucleic acids derived from the host cells. This enzyme treatment was continued for 4 to 6 hours at 37°C. To this solution treated with the enzymes, there were added an equivalent volume of 2.5 M potassium phosphate buffer (pH 7.5) and 0.8 volume of a mixed solution of ethoxyethanol and butoxyethanol (2:1 v/v), to mix the solution several times. By this organic solvent treatment, the virus was concentrated in the middle phase to form a band. The virus phase was collected, suspended in 10 mM PBS (pH 7.4) containing 0.1% Tween® 80 (available from WAKO JUNYAKU CO., LTD.) AND 2mM of EDTA, and then again treated with the organic solvent. The virus suspension finally obtained was centrifuged at 10,000 rpm for 15 minutes and the resultant supernatant was passed through a gel filtration column packed with Sephacryl® S 400 HR (available from Pharmacia Co., Ltd.) using PBS containing 0.002% Tween® 80 as an eluent buffer. Antigen-positive fractions were collected, sterilized by filtration to obtain a purified virus solution, and then the solution was inactivated by treating it with formalin diluted by 2,000 to 4,000 times as a final concentration at 37°C for 12 days to obtain an inactivated purified antigen solution.

#### 20 Reference Example 2: Preparation of Hepatitis A,B-Combined Adjuvanted Vaccine

An aluminium gel as an adjuvant was prepared according to a method comprising addition of a 1N sodium hydroxide solution to a 10% aluminium chloride solution little by little to elevate the pH to about 7. The resulting gel was washed at least 5 times with PBS (pH 7.4) to remove free aluminium ions, and then suspended in the same buffer so as to adjust the concentration to 400  $\mu$ g/ml. The aluminium gel suspension was mixed with the inactivated HAV antigen and the HBs antigen so as to adjust the final concentrations thereof to 50 to 100 ng/ml and 2.5 to 10  $\mu$ g/ml, respectively. The mixed solution was stirred with a rotator at 4°C over night to adsorb these antigens to the aluminium gel. To confirm whether or not the HAV and HBs antigens were completely adsorbed to the gel, the supernatant obtained after adsorption was subjected to a quantitative analysis, more specifically an ELISA technique for the HAV antigen and an RIA technique for the HBs antigen, but the supernatant did not show any activity of both the HAV and HBs antigens. Therefore, these antigens were considered to be completely adsorbed to the gel.

#### Reference Example 3: Determination of Antigen Titer and Antibody Titer

The HAV antigen titer was determined by an ELISA technique. More specifically, after coating a 96 well-microplate with anti-HAV rabbit serum as a first antibody and blocking it with bovine serum albumin (hereunder referred to as "BSA"), a specimen was reacted with the first antibody at 4°C over night. Then, the reaction product was reacted with a second antibody, which was an anti-HAV rabbit antibody conjugated with horseradish peroxidase, at 37°C for 2 hours and a solution of a substrate (o-phenylene-diamine) was added to let the specimen colour-develop. After stopping the reaction, the absorbance at 492 nm was measured and the antigen titer was evaluated from the calibration curve of a standard material.

The anti-HAV antibody titer was determined according to a competitive inhibitory ELISA technique. More specifically, a well which had been coated with anti-HAV rabbit serum and blocked with BSA was reacted with HAV antigen at 4°C over night (as a control, a diluent was used in place of the antigen), an antibody as a standard sample or a specimen was added thereto to cause the reaction at room temperature for 30 minutes. Then, a peroxidase-labeled anti-HAV rabbit antibody was added to cause the reaction at 37°C for 2 hours and the solution of substrate was added to cause the specimen to colour-develop. After stopping the reaction, the absorbance at 492 nm was measured and the antigen titer was calculated as a titer at which the inhibition rate was 50% based on the calibration curve of a standard material. The antibody used as the standard material was prepared so that it showed a relative titer of 2 IU/ml when the anti-HAV antibody titer of the anti-HAV Reference globulin No. 1 from Bureau of Biologics of U.S. Food and Drug Administration (F.D.A.) was set 100 IU/ml.

The titer of the HBs antigen was determined utilizing an AUSRIA® II kit (available from Abbott Co., Ltd.) and based on the calibration curve of the standard material.

The titer of the anti-HBs antibody was determined by using an AUSAB kit (available from Abbott Co., Ltd.), preparing a standard sample on the basis of the WHO International Reference (IR-HBIG Lot. 26-1-77 50 IU/ml) and calculating it from the calibration curve.

## Example 1

To examine the response of the hepatitis A,B-combined adjuvanted vaccine prepared according to the same manner as in Reference Example. 4-week-old SPF guinea pigs (each group comprising 10 animals) were subcutaneously immunized with the vaccine at the back in an amount per dose shown in Table I. As a comparative test, each of hepatitis A and B vaccines was also administered.

6 weeks after the immunization, the animals were bled. The antiHAV antibody was detected by an ELISA technique and its titer (mIU/ml) was obtained as a titer at which the competitive inhibition was 50%. In addition, the titer of the HBs antibody (mIU/ml) was determined using an AUSAB® kit. Each value was expressed as a geometric means.

Table I

Inoculated Amount and Antibody Response of A, B and A,B-Combined Vaccines				
Vaccine	HAV-Ag (ng)	HBs-Ag ( $\mu$ g)	Al gel ( $\mu$ g)	Antibody Titer After 6 weeks (mIU/ml)
A	100	—	200	220
B	—	10	200	1870
A,B-Combined	100	10	200	1680 (A); 2639 (B)

As seen from the results listed in Table I, the antibody titer of the A,B-combined vaccine was 8 times that of the hepatitis A vaccine alone in terms of the response of the anti-HAV antibody 6 weeks after the immunization, and 1.4 times that of the hepatitis B vaccine alone in terms of the response of the anti-HBs antibody 6 weeks after the immunization. No interference of the antibody responses due to the mixing of these antigens was not observed. In particular, the immunogenicity of the anti-HAV antibody was much increased due to the mixing.

## Example 2

In this example, the antibody response of the hepatitis A vaccine was investigated, when the amount of the HAV antigen was changed to 200 and 50 ng/dose while keeping unchanged the mixing ratio of the HAV antigen to the HBs antigen (Test 1) and when the amount of the HBs antigen was changed to 2.5, 5 and 10  $\mu$ g/dose while keeping constant the amounts of the HAV antigen and the aluminium gel (HAV antigen: 100 ng, aluminium gel: 200  $\mu$ g) (Test 2). The amount of each vaccine inoculated and the results obtained by the immunization tests are summarized in the following Tables II and III, respectively.

Table II

Amount of Each Vaccine Inoculated				
Vaccine		HAV-Ag (ng)	HBs-Ag( $\mu$ g)	Aluminium Gel ( $\mu$ g)
Test 1:	A alone	200 or 50	—	400 (100)
	B alone	—	20 or 5	400 (100)
	A,B-combined	200 or 50	20 or 5	400 (100)
Test 2:	A alone	100	—	200
	B alone	—	10, 5 or 2.5	200
	A,B-combined	100	10, 5 or 2.5	200

Table III: Antibody Response and 1,000 mIU/ml Appearance-rate of Each Vaccine

(Test 1)

Vaccine	Antibody Titer (mIU/ml)		Appearance-rate	
	(i)	(ii)	(i)	(ii)
A alone	598	360	2/5	0/5
B alone	5241	363	--	--
Combined A	1905	990	3/4	2/4
B	4045	695	--	--

(i): HAV-Ag 200 ng + HBs-Ag 20  $\mu$ g + aluminium gel 400  $\mu$ g/dose(ii): HAV-Ag 50 ng + HBs-Ag 5  $\mu$ g + aluminium gel 100  $\mu$ g/dose

(Test 2)

Vaccine	Antibody Titer (mIU/ml)		Appearance-rate
	Anti-HAV	Anti-HBs	
A alone	318	--	2/10
Combined a	743	1371	3/10
b	2270	1086	5/8
c	1190	809	4/8

a: HAV-Ag 100 ng + HBs-Ag 10  $\mu$ g + aluminium gel 200  $\mu$ g/doseb: HAV-Ag 100 ng + HBs-Ag 5  $\mu$ g + aluminium gel 200  $\mu$ g/dosec: HAV-Ag 100 ng + HBs-Ag 2.5  $\mu$ g + aluminium gel 200  $\mu$ g/dose

As seen from the results obtained by Test 1, the antibody titer of the hepatitis A vaccine was increased by mixing these two vaccines even when the amount of the HAV antigen was set 200 or 50 ng while keeping constant the mixing ratio of the HAV antigen to the HBs antigen (1:100). In addition, it was also evidenced that 1000 mIU/ml appearance-rate became also high due to the mixing of these vaccines. On the other hand, it was ensured that the titer of the HBs antibody was not adversely affected by the mixing. In Test 2, the amount of the HBs antigen was set 10, 5 and 2.5  $\mu$ g while keeping unchanged the amounts of the HAV antigen and the aluminium gel, but in each of these groups, the anti-HAV antibody titer was higher than that observed when only the hepatitis A vaccine was inoculated. Moreover, there was no significant difference in 1000 mIU/ml appearance-rate when the amount of the HBs antigen was 10  $\mu$ g, while the difference was significantly large for the groups wherein the HBs antigen was inoculated in an amount of 2.5 or 5  $\mu$ g.

### Example 3

For the purpose of examining the influence of the aluminium gel and also the antibody responses after a first immunization with the hepatitis A,B-combined vaccine and after a booster, 5-week-old SPF guinea pigs (each group comprising 5 animals) were subcutaneously immunized with the hepatitis A,B-combined vaccine at the back in an amount per dose listed in Table IV and further immunized with the same amount of the vaccine 6 weeks after the first immunization. As a comparative test, the immunization tests with individual liquid type vaccines, an aluminium gel adjuvant vaccine and a liquid type combined vaccine were also carried out. The results obtained are summarized in Table V. The combined vaccine and the combined aluminium gel adjuvant vaccine did not indicate any significant difference from those of the individual vaccines in antibody titer both 6 weeks and 10 weeks after the immunization, and no interference was observed on the antibody response due to the mixing.

Table IV

Amounts of Various Antigens Inoculated			
Vaccine	HAV-Ag (ng)	HBs-Ag ( $\mu$ g)	Al Gel ( $\mu$ g)
A Liquid	50	—	—
B Liquid	—	5	—
Combined A,B Liquid	50	5	—
A-Al Gel	50	—	100
B-Al Gel	—	5	100
Combined A,B-Al Gel	50	5	100

Table V

Antibody Response against Various Antigens				
Vaccine	After 6 weeks (mIU/ml)		After 10 weeks (mIU/ml)	
	Anti-HAV Antibody	Anti-HBs Antibody	Anti-HAV Antibody	Anti-HBs Antibody
A Liquid	170	—	320	—
B Liquid	—	2570	—	190546
Combined A,B Liquid	160	1698	460	112202
A-Al Gel	560	—	2400	—
B-Al Gel	—	14454	—	446684
Combined A,B-Al Gel	620	4571	2400	245471



## Example 4

The effects of the hepatitis A,B-combined vaccine of this invention were investigated on different kinds of animals. 4 week-old ddY mice (each group comprising 9 animals) were subcutaneously inoculated with the hepatitis A vaccine alone or the hepatitis A,B-combined vaccine, and then the animals were bled 6 weeks after the inoculation to determine the amount of the anti-HAV antibody and the 1000 mIU/ml appearance-rate. The results obtained are listed in Table VI below. There was not observed any interference even when the kind of the animal was changed from a guinea pig to a mouse and, as seen from the average antibody titer, and the immunogenicity of the combined vaccine was significantly increased compared with that observed when the hepatitis A vaccine was inoculated alone.

Table VI

Immunization Test for Mice (Anti-HAV Antibody Titer)		
Vaccine	Antibody Titer (mIU/ml)	Appearance-rate
A alone	263	2/9
Combined A,B	889	4/9
A alone: HAV 100 ng + Al Gel 200 $\mu$ g/dose		
Combined A,B: HAV 100 ng + Al Gel 200 $\mu$ g + HBs 10 $\mu$ g/dose		

## Example 5: Method for Preparing Combined A,B Vaccine

In this example, the method for preparing the combined A,B vaccine was studied with respect to the correlation between the adsorptivity of both the antigens to the aluminium gel and a kind of mixing processes and also the immunogenicity for mice. The results obtained are summarized in Table VII below.

Mixing was performed according to several ways: the process (A Alum + B) comprises first adsorbing the HAV antigen and then the HBs antigen to the aluminium gel; the process (B Alum + A) comprises adsorbing these antigens in the reverse order; the process (A Alum + B Alum) comprises separately adsorbing these antigens to the different aluminium gel and then mixing them; the process (A in B out) comprises adding a desired amount of aluminium chloride to 0.15M acetate buffer containing HAV antigen (pH 5.2) and then adjusting the pH with a 1N sodium hydroxide solution to obtain aluminium gel in which the HAV antigen was included, and thereafter adsorbing the HBs antigen to the gel; and the process (B in A out) comprises exchanging the order of using the antigens. The amount of the antigens adsorbed on the aluminium gel was determined by mixing the vaccine with a 20% phosphate-citrate solution in a ratio of 1:1 (for the HAV antigen) or mixing the vaccine with 10% phosphate-citrate solution in a ratio of 9:1 (for the HBs antigen) to dissolve the aluminium gel and then determining the amounts of the antigens according to an ELISA technique for the HAV antigen and an RIA technique for the HBs antigen. As a result, it was found that almost all of the HBs antigens as charged were adsorbed to the gel under such preparation conditions. Moreover, the amount of the HAV antigen dissolved out from the gel was as low as about 60%. However, since it was not detected in the supernatant except for some of the mixing process, it is assumed that the solutions to dissolve the aluminium gel inhibited the determination of the HAV antigen by ELISA.

In the immunological tests, the vaccines were intraperitoneally inoculated into SPF female mice of 4-week-old (ddY) (each group comprising 5 animals) and bled 6 weeks after the inoculation. The A,B-combined vaccine inoculated contained 50 ng of the HAV antigen, 5  $\mu$ g of the HBs antigen and 100  $\mu$ g of the aluminium gel per dose. The results are listed in Table VIII. In the mixing method composed of a combination of "in" and "out", the amount of the antigen which was not absorbed on the gel was great when the antigen was adsorbed to the gel according to the "out" method, in particular when the HAV antigen was absorbed to the gel according to the "out" method. The antibody titer of the HAV vaccine obtained by the process (B in A out) was almost the same as that of the liquid type vaccine simply composed of the HAV antigen, which supported the results in Table VIII. The mixing processes except for the process (B in A out) provided no statistically significant difference in the amount of the anti-HAV antibody from that induced by the vaccine composed of only the antigen. However, referring to calculated means of the titer, the combined vaccine obtained by the A in B out method showed high immune response compared with the vaccines obtained by the other methods.

Table VII

Method of Mixing	Adsorptibility of Antigens			
	HAV-Ag (%)		HBs-Ag (%)	
	Supernatant	Gel	Supernatant	Gel
A Alum	0	64.6	--	--
A Alum + B	0	67.4	0.2	99
B Alum + A	0	63.2	0.1	100
A Alum + B Alum	0	64.2	0.1	108
A in B out	8.8	53.0	3.6	82
B in A out	53.6	48.2	0.7	107

Table VIII

Immune Test of Combined Vaccine		
Method of Mixing	Anti-HAV Antibody (mIU/ml)	Anti-HBs Antibody (mIU/ml)
(A alone, Liquid)	870	--
A Alum	3090	--
A Alum + B	2340	523
B Alum + A	2400	372
A Alum + B Alum	2240	389
A in B out	4070	905
B in A out	660	219

The foregoing results, show that the hepatitis A,B-combined adjuvanted vaccine of the present invention does not induce any interference on the immune response and the immunogenicity of both HAV antigen and HBs antigen, in particular, that of the former tends to increase, so long as a unit dose of inoculation comprises not less than 50 ng of the HAV antigen and not less than 2.5  $\mu$ g of the HBs antigen and so long as the combined vaccine is prepared according to the foregoing mixing processes except for the process (B in A out). These facts suggest that the preparation of this invention can be an effective polyvalent vaccine for protecting from the infection with both hepatitis virus of A and B types.

#### Claims

Claims for the following Contracting States : AT, BE, CH, DE, FR, GB, IT, LI, LU, NL, SE

1. A hepatitis A,B-combined adjuvanted vaccine comprising an inactivated hepatitis A virus antigen, a hepatitis B virus surface antigen and an adjuvant.
2. The hepatitis A,B-combined adjuvanted vaccine of claim 1 wherein said inactivated hepatitis A virus antigen is obtained by cultivating hepatitis A virus-infected cells susceptible to the virus and inactivating the resulting antigen.
3. The hepatitis A,B-combined adjuvanted vaccine of claim 1 or 2 wherein the hepatitis B virus surface antigen is produced using a recombinant transformed by a genetic recombination technique and capable of producing a hepatitis B virus surface antigen.
4. The hepatitis A,B-combined adjuvanted vaccine of claim 1 or 2 wherein the hepatitis B virus surface antigen is an inactivated purified hepatitis B virus surface antigen derived from the plasma of hepatitis B virus carriers.
5. The hepatitis A,B-combined adjuvanted vaccine according to any one of claims 1 to 4 wherein the adjuvant is an aluminium hydroxide gel or an aluminium phosphate gel.

6. The hepatitis A,B-combined adjuvanted vaccine according to any one of claims 1 to 5 where in said vaccine comprises at least 50ng/ml of the inactivated hepatitis A virus antigen and at least 2.5  $\mu$ g/ml of the hepatitis B virus surface antigen, said antigens being adsorbed to 100 to 1000  $\mu$ g/ml of the adjuvant.
7. The hepatitis A,B-combined adjuvanted vaccine according to any of claims 1 to 6 wherein said vaccine is obtained by mixing the hepatitis A virus antigen with the hepatitis B virus surface antigen in desired concentrations and then bringing the adjuvant into contact with the mixture to cause the antigens to be adsorbed to the adjuvant.
8. The hepatitis A,B-combined adjuvanted vaccine according to any one of claims 1 to 6 wherein said vaccine is obtained by bringing the adjuvant into contact with a solution containing the inactivated hepatitis A virus antigen to cause the hepatitis A virus antigen to be adsorbed to the adjuvant in a desired amount, and then bringing the resulting adjuvant into contact with a solution containing the hepatitis B virus surface antigen to cause the hepatitis B virus surface antigen to be adsorbed to the adjuvant in a desired amount.
9. The hepatitis A,B-combined adjuvanted vaccine according to any one of claims 1 to 6 wherein the vaccine is obtained by bringing the adjuvant into contact with a solution containing the hepatitis B virus surface antigen to cause the hepatitis B virus surface antigen to be adsorbed to the adjuvant in a desired amount, and then bringing the resulting adjuvant into contact with a solution containing the inactivated hepatitis A virus antigen to cause the hepatitis A virus antigen to be adsorbed to the adjuvant in a desired amount.
10. The hepatitis A,B-combined adjuvanted vaccine according to any one of claims 1 to 6 wherein said vaccine is obtained by separately bringing the adjuvant into contact with a solution containing the inactivated hepatitis A virus antigen and a solution containing the hepatitis B virus surface antigen to cause each antigen to be adsorbed to the adjuvant in a desired amount and then mixing the resulting adjuvants.
11. The hepatitis A,B-combined adjuvanted vaccine according to any one of claims 1 to 6 wherein said vaccine is obtained by forming an aluminium gel serving as the adjuvant in a buffer solution containing the inactivated hepatitis A virus antigen, and then bringing the adjuvant into contact with the hepatitis B virus surface antigen to cause the hepatitis B virus surface antigen to be adsorbed to the adjuvant.

**Claims for the following Contracting States : ES, GR**

1. A method for the production of a hepatitis A,B-combined adjuvanted vaccine which comprises mixing an inactivated hepatitis A virus antigen, a hepatitis B virus surface antigen and an adjuvant.
2. The method according to claim 1 wherein said inactivated hepatitis A virus antigen is obtained by cultivating hepatitis A virus-infected cells susceptible to the virus and inactivating the resulting antigen.
3. The method according to claim 1 or 2 wherein the hepatitis B virus surface antigen is produced using a recombinant transformed by a genetic recombination technique and capable of producing a hepatitis B virus surface antigen.
4. The method according to claim 1 or 2 wherein the hepatitis B virus surface antigen is an inactivated purified hepatitis B virus surface antigen derived from the plasma of hepatitis B virus carriers.
5. The method according to any one of claims 1 to 4 wherein the adjuvant is an aluminium hydroxide gel or an aluminium phosphate gel.
6. The method according to any one of claims 1 to 5 wherein said vaccine comprises at least 50ng/ml of the inactivated hepatitis A virus antigen and at least 2.5 $\mu$ g/ml of the hepatitis B virus surface antigen, said antigens being adsorbed to 100 to 1000 $\mu$ g/ml of the adjuvant.

7. The method according to any one of claims 1 to 6 wherein said vaccine is obtained by mixing the hepatitis A virus antigen with the hepatitis B virus surface antigen in desired concentrations and then bringing the adjuvant into contact with the mixture to cause the antigens to be adsorbed to the adjuvant.
8. The method according to any one of claims 1 to 6 wherein said vaccine is obtained by bringing the adjuvant into contact with a solution containing the inactivated hepatitis A virus antigen to cause the hepatitis A virus antigen to be adsorbed to the adjuvant in a desired amount, and then bringing the resulting adjuvant into contact with a solution containing the hepatitis B virus surface antigen to cause the hepatitis B virus surface antigen to be adsorbed to the adjuvant in a desired amount.
9. The method according to any one of claims 1 to 6 wherein the vaccine is obtained by bringing the adjuvant into contact with a solution containing the hepatitis B virus surface antigen to cause the hepatitis B virus surface antigen to be adsorbed to the adjuvant in a desired amount, and then bringing the resulting adjuvant into contact with a solution containing the inactivated hepatitis A virus antigen to cause the hepatitis A virus antigen to be adsorbed to the adjuvant in a desired amount.
10. The method according to any one of claims 1 to 6 wherein said vaccine is obtained by separately bringing the adjuvant into contact with a solution containing the inactivated hepatitis A virus antigen and a solution containing the hepatitis B virus surface antigen to cause each antigen to be adsorbed to the adjuvant in a desired amount and then mixing the resulting adjuvants.
11. The method according to any one of claims 1 to 6 wherein said vaccine is obtained by forming an aluminium gel serving as the adjuvant in a buffer solution containing the inactivated hepatitis A virus antigen, and then bringing the adjuvant into contact with the hepatitis B virus surface antigen to cause the hepatitis B virus surface antigen to be adsorbed to the adjuvant.

#### Patentansprüche

Patentansprüche für folgende Vertragsstaaten : AT, BE, CH, DE, FR, GB, IT, LI, LU, NL, SE

1. Kombiniertes Hepatitis A- und B-Vakzin mit Adjuvans das ein inaktiviertes Hepatitis A-Virus-Antigen, ein Hepatitis B-Virus-Oberflächenantigen und ein Adjuvans umfaßt.
2. Kombiniertes Hepatitis A- und B-Vakzin mit Adjuvans nach Anspruch 1, wobei das inaktivierte Antigen des Hepatitis A-Virus durch Züchten von für das Virus empfänglichen, mit Hepatitis A-Virus infizierten Zellen und Inaktivieren des erhaltenen Antigens erhalten wird.
3. Kombiniertes Hepatitis A- und B-Vakzin mit Adjuvans nach Anspruch 1 oder 2, wobei das Hepatitis B-Virus-Oberflächenantigen unter Verwendung einer Rekombinante hergestellt wird, die durch eine genetische Rekombinationstechnik transformiert wurde und ein Hepatitis B-Virus-Oberflächenantigen herstellen kann.
4. Kombiniertes Hepatitis A- und B-Vakzin mit Adjuvans nach Anspruch 1 oder 2, wobei das Hepatitis B-Virus-Oberflächenantigen ein inaktiviertes gereinigtes Hepatitis B-Virus-Oberflächenantigen ist, das aus dem Plasma von Hepatitis B-Virus-trägern stammt.
5. Kombiniertes Hepatitis A- und B-Vakzin mit Adjuvans nach einem der Ansprüche 1 bis 4, wobei das Adjuvans ein Aluminiumhydroxidgel oder ein Aluminiumphosphatgel ist.
6. Kombiniertes Hepatitis A- und B-Vakzin mit Adjuvans nach einem der Ansprüche 1 bis 5, wobei das Vakzin mindestens 50 ng/ml inaktiviertes Antigen des Hepatitis A-Virus und mindestens 2,5 µg/ml des Hepatitis B-Virus-Oberflächenantigens umfaßt, wobei die Antigene an 100 bis 1000 µg/ml des Adjuvans adsorbiert sind.
7. Kombiniertes Hepatitis A- und B-Vakzin mit Adjuvans nach einem der Ansprüche 1 bis 6, wobei das Vakzin durch Mischen des Hepatitis A-Virus-Antigens mit dem Hepatitis B-Virus-Oberflächenantigen in gewünschter Konzentration und anschließendem Inkontaktbringen des Adjuvans mit dem Gemisch erhalten wird, um die Adsorption der Antigene an das Adjuvans zu bewirken.

8. Kombiniertes Hepatitis A- und B-Vakzin mit Adjuvans nach einem der Ansprüche 1 bis 6, wobei das Vakzin dadurch erhalten wird, daß zur Bewirkung der Adsorption des Hepatitis A-Virus-Antigens an das Adjuvans in einer gewünschten Menge das Adjuvans mit einer das inaktivierte Hepatitis A-Virus-Antigen enthaltenden Lösung in Kontakt gebracht wird und im Anschluß daran zur Bewirkung der Adsorption des Hepatitis B-Virus-Oberflächenantigens an das Adjuvans in einer gewünschten Menge das erhaltene Adjuvans mit einer das Hepatitis B-Virus-Oberflächenantigen enthaltenden Lösung in Kontakt gebracht wird.
9. Kombiniertes Hepatitis A- und B-Vakzin mit Adjuvans nach einem der Ansprüche 1 bis 6, wobei das Vakzin dadurch erhalten wird, daß zur Bewirkung der Adsorption des Hepatitis B-Virus-Oberflächenantigens an das Adjuvans in einer gewünschten Menge das Adjuvans mit einer das Hepatitis B-Virus-Oberflächenantigen enthaltenden Lösung in Kontakt gebracht wird und im Anschluß daran zur Bewirkung der Adsorption des Hepatitis A-Virus-Antigens an das Adjuvans in einer gewünschten Menge das erhaltene Adjuvans mit einer das inaktivierte Hepatitis A-Virus-Antigen enthaltenden Lösung in Kontakt gebracht wird.
10. Kombiniertes Hepatitis A- und B-Vakzin mit Adjuvans nach einem der Ansprüche 1 bis 6, wobei das Vakzin dadurch erhalten wird, daß das Adjuvans gesondert mit einer das inaktivierte Hepatitis A-Virus-Antigen enthaltenden Lösung und einer das Hepatitis B-Virus-Oberflächenantigen enthaltenden Lösung zur Bewirkung der Adsorption jedes Antigens an das Adjuvans in einer gewünschten Menge in Kontakt gebracht wird und im Anschluß daran die erhaltenen Adjuvanzen gemischt werden.
11. Kombiniertes Hepatitis A- und B-Vakzin mit Adjuvans nach einem der Ansprüche 1 bis 6, wobei das Vakzin dadurch erhalten wird, daß ein als das Adjuvans dienende Aluminiumgel in einer das inaktivierte Hepatitis A-Virus-Antigen enthaltenden Pufferlösung gebildet wird, und im Anschluß daran das Adjuvans zur Bewirkung der Adsorption des Hepatitis B-Virus-Oberflächenantigens an das Adjuvans das Adjuvans mit dem Hepatitis-B-Virus-Oberflächenantigen in Kontakt gebracht wird.

**Patentansprüche für folgende Vertragsstaaten : ES, GR**

1. Verfahren zur Herstellung eines kombinierten Hepatitis A- und B-Vakzins mit Adjuvans, das das Mischen eines inaktivierten Hepatitis A-Virus-Antigens, eines Hepatitis B-Virus-Oberflächenantigens und eines Adjuvans umfaßt.
2. Verfahren nach Anspruch 1, wobei das inaktivierte Hepatitis A-Virus-Antigen durch Züchten von für das Virus empfänglichen, mit Hepatitis A-Virus infizierten Zellen und Inaktivieren des erhaltenen Antigens erhalten wird.
3. Verfahren nach Anspruch 1 oder 2, wobei das Hepatitis B-Virus-Oberflächenantigen unter Verwendung einer Rekombinante hergestellt wird, die durch eine genetische Rekombinationstechnik transformiert wurde und ein Hepatitis B-Virus-Oberflächenantigen herstellen kann.
4. Verfahren nach Anspruch 1 oder 2, wobei das Hepatitis B-Virus-Oberflächenantigen ein inaktiviertes gereinigtes Hepatitis B-Virus-Oberflächenantigen ist, das aus dem Plasma von Hepatitis B-Virus-trägern stammt.
5. Verfahren nach einem der Ansprüche 1 bis 4, wobei das Adjuvans ein Aluminiumhydroxidgel oder ein Aluminiumphosphatgel ist.
6. Verfahren nach einem der Ansprüche 1 bis 5, wobei das Vakzin mindestens 50 ng/ml inaktiviertes Antigen des Hepatitis A-Virus und mindestens 2,5 µg/ml des Hepatitis B-Virus-Oberflächenantigens umfaßt, wobei die Antigene an 100 bis 1000 µg/ml des Adjuvans adsorbiert sind.
7. Verfahren nach einem der Ansprüche 1 bis 6, wobei das Vakzin durch Mischen des Hepatitis A-Virus-Antigens mit dem Hepatitis B-Virus-Oberflächenantigen in gewünschten Konzentrationen und anschließendem Inkontaktbringen des Adjuvans mit dem Gemisch erhalten wird, um die Adsorption der Antigene an das Adjuvans zu bewirken.

8. Verfahren nach einem der Ansprüche 1 bis 6, wobei das Vakzin dadurch erhalten wird, daß zur  
Bewirkung der Adsorption des Hepatitis A-Virus-Antigens an das Adjuvans in einer gewünschten Menge  
das Adjuvans mit einer das inaktivierte Hepatitis A-Virus-Antigen enthaltenden Lösung in Kontakt  
gebracht wird und im Anschluß daran zur Bewirkung der Adsorption des Hepatitis B-Virus-Oberflächen-  
antigens an das Adjuvans in einer gewünschten Menge das erhaltene Adjuvans mit einer das Hepatitis  
B-Virus-Oberflächenantigen enthaltenden Lösung in Kontakt gebracht wird.
9. Verfahren nach einem der Ansprüche 1 bis 6, wobei das Vakzin dadurch erhalten wird, daß zur  
Bewirkung der Adsorption des Hepatitis B-Virus-Oberflächenantigens an das Adjuvans in einer ge-  
wünschten Menge das Adjuvans mit einer das Hepatitis B-Virus-Oberflächenantigen enthaltenden  
Lösung in Kontakt gebracht wird und im Anschluß daran zur Bewirkung der Adsorption des Hepatitis A-  
Virus-Antigens an das Adjuvans in einer gewünschten Menge das erhaltene Adjuvans mit einer das  
inaktivierte Hepatitis A-Virus-Antigen enthaltenden Lösung in Kontakt gebracht wird.
10. Verfahren nach einem der Ansprüche 1 bis 6, wobei das Vakzin dadurch erhalten wird, daß das  
Adjuvans gesondert mit einer das inaktivierte Hepatitis A-Virus-Antigen enthaltenden Lösung und einer  
das Hepatitis B-Virus-Oberflächenantigen enthaltenden Lösung zur Bewirkung der Adsorption jedes  
Antigens an das Adjuvans in einer gewünschten Menge in Kontakt gebracht wird und im Anschluß  
daran die erhaltenen Adjuvanzen gemischt werden.
11. Verfahren nach einem der Ansprüche 1 bis 6, wobei das Vakzin dadurch erhalten wird, daß ein als das  
Adjuvans dienende Aluminiumgel in einer das inaktivierte Hepatitis A-Virus-Antigen enthaltenden  
Pufferlösung gebildet wird, und im Anschluß daran das Adjuvans zur Bewirkung der Adsorption des  
Hepatitis B-Virus-Oberflächenantigens an das Adjuvans das Adjuvans mit dem Hepatitis-B-Virus-  
Oberflächenantigen in Kontakt gebracht wird.

#### Revendications

Revendications pour les Etats contractants suivants : AT, BE, CH, DE, FR, GB, IT, LI, LU, NL, SE

1. Vaccin adjuvanté, combiné pour l'hépatite A et l'hépatite B, comprenant un antigène de virus d'hépatite  
A inactivé, un antigène de surface de virus d'hépatite B et un adjuvant.
2. Vaccin adjuvanté, combiné pour l'hépatite A et l'hépatite B suivant la revendication 1, caractérisé en ce  
que l'antigène de virus d'hépatite A inactivé est obtenu par culture de cellules infectées par du virus  
d'hépatite A et sensibles au virus et par inactivation de l'antigène résultant.
3. Vaccin adjuvanté, combiné pour l'hépatite A et l'hépatite B suivant l'une des revendications 1 et 2,  
caractérisé en ce que l'antigène de surface de virus d'hépatite B est produit par l'utilisation d'un  
recombinant transformé par une technique de recombinaison génétique et capable de produire un  
antigène de surface de virus d'hépatite B.
4. Vaccin adjuvanté, combiné pour l'hépatite A et l'hépatite B suivant l'une des revendications 1 et 2,  
caractérisé en ce que l'antigène de surface de virus d'hépatite B est un antigène de surface de virus  
d'hépatite B purifié, inactivé, qui est dérivé du plasma de porteurs de virus d'hépatite B.
5. Vaccin adjuvanté, combiné pour l'hépatite A et l'hépatite B suivant l'une quelconque des revendications  
1 à 4, caractérisé en ce que l'adjuvant est un gel d'hydroxyde d'aluminium ou un gel de phosphate  
d'aluminium.
6. Vaccin adjuvanté, combiné pour l'hépatite A et l'hépatite B suivant l'une quelconque des revendications  
1 à 5, caractérisé en ce que le vaccin comprend au moins 50 ng/ml d'antigène de virus d'hépatite A  
inactivé et au moins 2,5 µg/ml d'antigène de surface de virus d'hépatite B, les antigènes susdits étant  
adsorbés à 100 jusqu'à 1.000 µg/ml de l'adjuvant.
7. Vaccin adjuvanté, combiné pour l'hépatite A et l'hépatite B suivant l'une quelconque des revendications  
1 à 6, caractérisé en ce que le vaccin est obtenu par mélange de l'antigène de virus d'hépatite A avec  
l'antigène de surface de virus d'hépatite B en des concentrations souhaitées et par mise en contact de  
l'adjuvant avec le mélange pour provoquer l'adsorption des antigènes sur l'adjuvant.

8. Vaccin adjuvanté, combiné pour l'hépatite A et l'hépatite B suivant l'une quelconque des revendications 1 à 6, caractérisé en ce que le vaccin est obtenu par mise en contact de l'adjuvant avec une solution contenant l'antigène de virus d'hépatite A inactivé en vue de provoquer l'adsorption de l'antigène de virus d'hépatite A sur l'adjuvant en une quantité souhaitée, et puis par mise en contact de l'adjuvant résultant avec une solution contenant l'antigène de surface de virus d'hépatite B pour provoquer l'adsorption de l'antigène de surface de virus d'hépatite B sur l'adjuvant en une quantité souhaitée.
9. Vaccin adjuvanté, combiné pour l'hépatite A et l'hépatite B suivant l'une quelconque des revendications 1 à 6, caractérisé en ce que le vaccin est obtenu par mise en contact de l'adjuvant avec une solution contenant l'antigène de surface de virus d'hépatite B en vue de provoquer l'adsorption de l'antigène de surface de virus d'hépatite B sur l'adjuvant en une quantité souhaitée et ensuite par la mise en contact de l'adjuvant résultant avec une solution contenant l'antigène de virus d'hépatite A inactivé pour provoquer l'adsorption de l'antigène de virus d'hépatite A sur l'adjuvant en une quantité souhaitée.
10. Vaccin adjuvanté, combiné pour l'hépatite A et l'hépatite B suivant l'une quelconque des revendications 1 à 6, caractérisé en ce que le vaccin est obtenu par une mise en contact de l'adjuvant séparément avec une solution contenant l'antigène de virus d'hépatite A inactivé et avec une solution contenant l'antigène de surface de virus d'hépatite B en vue de provoquer l'adsorption de chaque antigène sur l'adjuvant en une quantité souhaitée et ensuite par un mélange des adjuvants résultants.
11. Vaccin adjuvanté, combiné pour l'hépatite A et l'hépatite B suivant l'une quelconque des revendications 1 à 6, caractérisé en ce que le vaccin est obtenu par formation d'un gel d'aluminium servant d'adjuvant dans une solution tampon contenant l'antigène de virus d'hépatite A inactivé et ensuite par mise en contact de l'adjuvant avec l'antigène de surface de virus d'hépatite B pour provoquer l'adsorption de l'antigène de surface de virus d'hépatite B sur l'adjuvant.

**Revendications pour les Etats contractants suivants : ES, GR**

1. Procédé de préparation d'un vaccin adjuvanté, combiné pour l'hépatite A et l'hépatite B, qui comprend un mélange d'un antigène de virus d'hépatite A inactivé, d'un antigène de surface de virus d'hépatite B et d'un adjuvant.
2. Procédé suivant la revendication 1, caractérisé en ce que l'antigène de virus d'hépatite A inactivé est obtenu par culture de cellules infectées par du virus d'hépatite A et sensibles au virus et par inactivation de l'antigène résultant.
3. Procédé suivant l'une des revendications 1 et 2, caractérisé en ce que l'antigène de surface de virus d'hépatite B est produit par l'utilisation d'un recombinant transformé par une technique de recombinaison génétique et capable de produire de l'antigène de surface de virus d'hépatite B.
4. Procédé suivant l'une des revendications 1 et 2, caractérisé en ce que l'antigène de surface de virus d'hépatite B est un antigène de surface de virus d'hépatite B purifié, inactivé, qui est dérivé du plasma de porteurs de virus d'hépatite B.
5. Procédé suivant l'une quelconque des revendications 1 à 4, caractérisé en ce que l'adjuvant est un gel d'hydroxyde d'aluminium ou un gel de phosphate d'aluminium.
6. Procédé suivant l'une quelconque des revendications 1 à 5, caractérisé en ce que le vaccin comprend au moins 50 ng/ml de l'antigène de virus d'hépatite A inactivé et au moins 2,5 µg/ml de l'antigène de surface de virus d'hépatite B, ces antigènes étant adsorbés à 100 jusqu'à 1.000 µg/ml de l'adjuvant.
7. Procédé suivant l'une quelconque des revendications 1 à 6, caractérisé en ce que le vaccin est obtenu par mélange de l'antigène de virus d'hépatite A avec l'antigène de surface de virus d'hépatite B en des concentrations souhaitées et puis par mise en contact de l'adjuvant avec le mélange pour provoquer l'adsorption des antigènes sur l'adjuvant.
8. Procédé suivant l'une quelconque des revendications 1 à 6, caractérisé en ce que le vaccin est obtenu par mise en contact de l'adjuvant avec une solution contenant l'antigène de virus d'hépatite A inactivé

n vu d provoqu r l'adsorption de l'antigène de virus d'hépatite A sur l'adjuvant en une quantité souhaitée et ensuite par la mise en contact d l'adjuvant résultant avec un solution contenant l'antigèn de surface d virus d'hépatit B n vue de provoquer l'adsorption de l'antigène de surface de virus d'hépatite B sur l'adjuvant en une quantité souhaitée.

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9. Procédé suivant l'une quelconque des revendications 1 à 6, caractérisé en ce que le vaccin est obtenu par mise en contact de l'adjuvant avec une solution contenant l'antigène de surface de virus d'hépatite B en vue de provoquer l'adsorption de l'antigène de surface de virus d'hépatite B sur l'adjuvant en une quantité souhaitée et ensuite par la mise en contact de l'adjuvant résultant avec une solution contenant l'antigène de virus d'hépatite A inactivé en vue de provoquer l'adsorption de l'antigène de virus d'hépatite A sur l'adjuvant en une quantité souhaitée.

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10. Procédé suivant l'une quelconque des revendications 1 à 6, caractérisé en ce que le vaccin est obtenu par une mise en contact de l'adjuvant séparément avec une solution contenant l'antigène de virus d'hépatite A inactivé et avec une solution contenant l'antigène de surface de virus d'hépatite B en vue de provoquer l'adsorption de chaque antigène sur l'adjuvant en une quantité souhaitée et ensuite par mélange des adjuvants résultants.

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11. Procédé suivant l'une quelconque des revendications 1 à 6, caractérisé en ce que le vaccin est obtenu par formation d'un gel d'aluminium servant d'adjuvant dans une solution tampon contenant l'antigène de virus d'hépatite A inactivé, et puis par la mise en contact de l'adjuvant avec l'antigène de surface de virus d'hépatite B pour provoquer l'adsorption de l'antigène de surface de virus d'hépatite B sur l'adjuvant.

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